

## 6350 Self Centering Scroll Chuck with One Piece Jaws DIN 6350

Three and four jaw chucks, special cast iron body for use on lathes, rotary tables, dividing heads etc.

### Technical features

- All components which are important for transmitting the chucking force are hardened and ground.
- Reversible top jaws hardened and ground.
- Scroll drop-forged and balanced, thread flanks ground on both sides, made from 20 Mn Cr 5 hardened to 45° HRC.
- Jaws made from case hardened alloy steel. Thread flanks of base hard jaws hardened and precisely ground to the accuracy of pitch.
- Pinion made from case hardened nickel chromium alloy steel hardened to 45°HRC. All bearing parts ground to finest limits.
- Pinion and operating screws recessed into the chuck body to reduce the risk of accidents.
- Chucks bodies made out of special cast iron jaw guides hardened and ground 180 - 210 Bhn.



### Specifications

| Article No. | Size (mm) | Weight (Grams) |
|-------------|-----------|----------------|
| 6350-080    | 80        |                |
| 6350-100    | 100       |                |
| 6350-125    | 125       |                |
| 6350-160    | 160       |                |
| 6350-200    | 200       |                |
| 6350-250    | 250       |                |
| 6350-315    | 315       |                |