

## 6350 Self Centering Scroll Chuck with One Piece Jaws DIN 6350

Three and four jaw chucks, special cast iron body for use on lathes, rotary tables, dividing heads etc.

### Technical features

- All components which are important for transmitting the chucking force are hardened and ground.
- Reversible top jaws hardened and ground.
- Scroll drop-forged and balanced, thread flanks ground on both sides, made from 20 Mn Cr 5 hardened to 45° HRC.
- Jaws made from case hardened alloy steel. Thread flanks of base hard jaws hardened and precisely ground to the accuracy of pitch.
- Pinion made from case hardened nickel chromium alloy steel hardened to 45°HRC. All bearing parts ground to finest limits.
- Pinion and operating screws recessed into the chuck body to reduce the risk of accidents.
- Chucks bodies made out of special cast iron jaw guides hardened and ground 180 - 210 Bhn.



### Specifications

Article No.	Size (mm)	Weight (Grams)
6350-080	80	
6350-100	100	
6350-125	125	
6350-160	160	
6350-200	200	
6350-250	250	
6350-315	315	